



# HARD MATRIX ANTIFOULING HIGH PERFORMANCE

## AFC+

Hard matrix antifouling, tinfree, with a high copper content.

### CHARACTERISTICS

This antifouling is suitable for all surfaces: polyester, steel, wood, except for light alloy (do not apply on aluminium).

Its formulation and its high copper content ensures excellent antifouling power and allows to maintain a clean hull in all f waters.

### PHYSICAL CHARACTERISTICS

Hardening mechanism: ..... Evaporation of the solvent  
Density: ..... From 1.641 to 1.76 according to colour  
Dry extract (weight): ..... From 35 to 72.5% according to colour  
Flash point: ..... + 49.5°C  
Viscosity: ..... 38'' +/- 5'' NF6  
Thickness of the dry film per layer: ..... 50 microns  
Recommended total thickness: ..... 100 microns  
Number of layers: ..... 2  
Practical coverage per layer: ..... 8 – 10 m<sup>2</sup>/l  
Colour: ..... Black, dark blue, clear blue, red, dark green, clear green, grey  
Finish: ..... Satin

### PREPARATION OF THE SURFACE

**On a new hull:** Clean the bare polyester with the de-waxer/grease remover **DCR900**, leave to dry. Apply an bonding primer to improve adhesion of the antifouling (**PR10** single component or **PR20** epoxy dual component).

**On old antifouling:** Clean all dirt from the surface, eliminate any surface defect (bubbles, detached areas, etc.). If the nature of the material is unknown complete removal of the old antifouling is recommended or the application of an insulating undercoat of **SC10**.

**Reminder:** **AFC+** contains copper oxide; it must not be used on aluminium surfaces.

### PREPARATION OF THE PAINT

Mix the product well before application.

### APPLICATION

Be sure to apply a protective strip to delimit the surface to be painted. Cover the anodes to prevent them from being covered with antifouling.

Apply two 50-microns layers of antifouling **AFC+** (dry film), i.e. 100 microns wet for good protection.

Add a third layer on sensitive zones (water line, rudder blade, etc).

Leave to dry for a minimum of 4 hours before putting into the water. You will get a best result leaving to dry 24 hours before launching.

### CHARACTERISTICS FOR USE

Application material: ..... Brush, roller and spray gun.  
For brush and roller: ..... Product ready for use  
For spray gun: ..... A maximum of 5 % dilution with the **Antifouling thinner**

Nozzle diameter 1.4 – 1.7; air pressure 3 – 3.5 bars

Temperature range for use: ..... +5°C to +35°C

Relative humidity: ..... Below 80 %

**Reminder:** The temperature of the surface must be at least 3°C above the dew point in order to avoid the formation of condensation.

#### **Drying:**

Away from dust: ..... 10 minutes

Dry to touch: ..... 1 hour

Time between 2 coats: ..... 3 hours

Minimum before putting in water: ..... 4 hours

Maximum exposure to air: ..... 45 days

### PACKING AND STORAGE

Packaging : ..... 750 ml, 2.5 litres and 16 litres

Storage : ..... Refer to the expiry date on the packaging (unopened original packaging).

### PRECAUTIONS FOR USE

When sanding the antifouling it is essential to wear a mask so as not to breathe in toxic dust. Use protective gloves, masks and clothes. Keep out of reach of children.

## HEALTH AND SAFETY

See data sheet

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