



# DATA SHEET

## FAST-SETTING ADHESIVE CYANOACRYLATE ADHESIVE

This adhesive is used for fast assembly of almost all materials for small repairs.

CYANOACRYLATE ADHESIVE is single-component, has no solvent, sets fast and hardens cold.

In contact with traces of humidity on the surface, it hardens very quickly. To achieve good curing, the ambient humidity should not be less than 30%.

Optimal reaction occurs only if used in thin coats (0.2 mm max).

### PHYSICAL CHARACTERISTICS

Product base : .....	Acid esteryl - acrylate
Appearance : .....	Liquid sticky
Colour : .....	Colourless
Density at 20°C : .....	1.05
Flash point : .....	87°C
Cleaning solvent : .....	Ethyl acetate
Seal destruction : .....	By heating to over 200°C By immersing the part in ethyl acetate or dimethylformamide acetate

### PREPARATION OF SURFACE

The surfaces must be absolutely clean and free of all traces of corrosion, calamine, oily bodies and silicones

### APPLICATION

Apply pressure to the end of the tube to push out the adhesive.  
Deposit a few drops on the surface (the quantity varies according to the size and nature of the surface).  
Curing is not possible if the product is applied too thickly.  
Assemble the part to be affixed, and press firmly for a few seconds. Setting is instantaneous.  
After using the tube, clean the end before replacing the cap.

### PACKING AND STORAGE

Packaging : ..... Tube of 3 g  
Storage: ..... 12 months in original unopened packaging between 5 to 7°C

### PRECAUTIONS FOR USE

The product sticks to the skin and the eyelids in a few seconds, and must never be left within the reach of children.

### HEALTH AND SAFETY

See data sheet

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