



INNER HULL ADHESIVE

NEOPRENE ADHESIVE – DOUBLE ADHESION

The INNER-HULL ADHESIVE is based on polychloroprene which is made with high-quality reactive resins and a special mixture of low-odour solvents. Includes resinates.

It is used to join fitted carpet, lining fabric inside the pleasure boats, laminated panels, rubber and plastic extrusions, leather, wood, veneer on composition board, plywood, fibrocement, cork and mineral wools to themselves and to each other.

This adhesive cannot be used for the glueing of polystyrene.

PHYSICAL CHARACTERISTICS

Product base: Polychloroprene, reactive resins
Appearance : Liquid sticky
Colour : Yellowish
Flash point : -4°C
Density at 20°C : 0.82
Temperature : 80 to 90°C on panels
Viscosity at 20°C : 2500-3000 cP
Dry extract: 22.5 +/- 1 %
Long open time: About 1 hour at 20°C
Consumption : 200 to 300 g/m² assembled according to porosity of the support

PREPARATION OF SURFACE

The surfaces to be joined must be clean, dry and grease-free.

APPLICATION

Mix the adhesive well before use, and then apply it with a brush or spatula.

Spread an even coat (100 to 150 g) onto the two surfaces to be joined.

Leave the solvents to evaporate for 10 to 20 minutes, depending on the temperature and the surfaces.

When the film of adhesive does not pitch any more with the finger, bring the parts together with care, because adhesion is immediate and irreversible. Press strongly together. Setting is not complete until after 48 to 72 hours.

In cold and wet weather, ensure that the materials and the adhesive are at the right temperature (over 10°C) in order to avoid the formation of dew when the solvents are evaporating, since this will reduce the effectiveness of the join.

PACKING AND STORAGE

Packaging : 400 ml

Storage: 12 months in our original hermetically closed containers, between 5 and 25°C.

PRECAUTIONS FOR USE

Easily flammable. Before all uses, consult the specification safety.

HEALTH AND SAFETY

See data sheet

This information corresponds to the actual state of our knowledge and has the sole object of informing you about our products and possible applications. It is objectively given but does not imply any guarantee by us.

Our company may modify all these details at any time