



DATA SHEET

MOULD PRIMER

A polyester coat designed for the finishing of wooden or plaster shapes. It can also be used as a primer before paint application to polyester laminate.

Main advantages

- Easy to apply
- Easy to sand without getting dirty finish
- Good adhesion to plaster, wood or polyester laminate
- Fine grain.

PHYSICO-CHEMICAL CHARACTERISTICS

Appearance :Pasty
Colour :Beige, light brown
Density :0.9-1.1
Viscosity :Machine version : 9500 – 14500 mPa.s (DEV MOP 02-02)
.....Spatulable version : 380000 – 620000 mPa.s (DEV MOP 02-02)
Indice thixo :> 5.20 (DEV MOP 02-02)
Dry extract :Machine version : 70 -77 % (DEV MOP 02-06)
.....Spatulable version : 82 – 86 % (DEV MOP 02-06)
Flash point :32°C
Gel time :5 – 9 minutes (DEV MOP 02-01)
Time before sanding :180 minutes (DEV MOP 02-13)

PREPARATION PRIMER

MOULD PRIMER is delivered without accelerator.

It can be sprayed directly after addition of 0.3% a cobalt accelerator at 6% and P MEC 50 at 2%.

APPLICATION

- 1) Dry the plaster shape very well, or seal/fill imperfections in the wood shape using our **PLASTOBOAT** polyester mastic, then sand.
- 2) Prepare the shapes in wood or plaster with the following mixture:
 - Pre-accelerated resin: 60%
 - Monomer styrene: 38%
 - P MEC 50 catalyser: 2%
- 3) After curing, apply the **MOULD PRIMER**.
- 4) 3 hours later, the primer can be sanded with wet emery paper using up to 600 grade.
- 5) Finishing can be done with a two-components polyurethane paint or our CALECOAT.
- 6) Treat the primed shape with polishing and shining paste. Wax.

CERTIFICATES

Conformity to the NFL 00-015 standard

PACKING AND STORAGE

Packaging :5 kg
Storage:In original sealed container away from the light and all sources of heat.
Temperature: Below 20°C

PRECAUTIONS FOR USE

Do not breathe vapours. Wear a protective clothes.

HEALTH AND SAFETY

See data sheet

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